



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		860246A 9	MANIFOLD ASSEMBLY-EXHAUST	1	(W/D EXHAUST TUBE HOLE)	
1		860246A10	MANIFOLD ASSEMBLY-EXHAUST	1	(W/EXHAUST TUBE HOLE)	
2	22	42861 1	PLUG-PIPE (3/4-14)	8		
3	22	805563	FITTING-INVERTED FLARE	1		
4	27	33395	GASKET	2		2,4
5	10	53728	SCREW (3/8-16 X 4-5/8 IN.)	8		
6	12	20533	WASHER	8		
7	27	863726	GASKET	2	(USE WITH RISER KITS)	
8	27	863724	GASKET	2	(STANDARD COOLING)	
9	22	806926A 1	ELBOW-DRAIN	2		
10	22	806608A 1	PLUG-DRAIN	2		
11	25	62706	QUAD DRAIN	2		
12		807988A 2	ELBOW ASSEMBLY-EXHAUST	2		
13	22	42861 1	PLUG-PIPE (3/4-14)	2		
14	22	73379	PLUG-PIPE (1/4-18)	2		
15	10	43749	SCREW (3/8-16 X 5-3/4 IN.)	8		
16		807153T	PIPE-EXHAUST	2		
17	32	44348T	TUBE-EXHAUST	2		
18	54	815504272	CLAMP	8		
19		93320A 5	RISER EXTENSION KIT (3 IN.)	1	(EACH KIT CONTAINS 2 RISERS)	
19		93322A 7	RISER EXTENSION KIT (6 IN.)	1	(EACH KIT CONTAINS 2 RISERS)	
20	22	41622	PLUG-PIPE (3/4-14)	2		
21	22	32802 2	PLUG-PIPE (1/8-27)	2		
22	12	46132	WASHER	8	(USE WITH 3 IN. RISER)	
23	11	46335	NUT (3/8-24)	8	(USE WITH 3 IN. RISER)	
24	16	11375	STUD (3/8 X 9-3/8 IN.)	8	(USE WITH 3 IN. RISER)	
25	10	12244	SCREW (3/8-16 X 1 IN.)	8	(USE WITH 6 IN. RISER)	
26		818598T	BRACKET-RISER	1	(USE WITH 6 IN. RISER)	
27	10	76596	SCREW (1/4-20 X 1-1/4 IN.)	3	(USE WITH 6 IN. RISER)	
28	23	806981	SPACER	6	(USE WITH 6 IN. RISER)	
29	12	35462	WASHER	3	(USE WITH 6 IN. RISER)	
30	11	64015	NUT (1/4-20)	3	(USE WITH 6 IN. RISER)	
31	22	37372	PIPE PLUG (1/2-14)	1		
-	27	861246A98	GASKET SET-ENGINE OVERHAU	1		
-		864652A01	LONGBLOCK ASSEMBLY	1		
NS	19	807992 3	COVER-Hose Clamp End	8		